



Stainless Steel Lever Installation Instructions

Here's your ultra strong Stainless Steel clutch lever - only from i3DGear! The supplied pin that goes through the shaft and lever is a 1.5mm stainless steel roll pin. Since with a steel lever, no force is actually on the pin, this pin will never break. Follow these instructions carefully to insert the pin. It can be a challenging process.

Please watch the 4 minute installation video on the **Support** page of i3DGear.com
(Note: the video is for a plastic lever, but the method is identical)

- 1) Press or lightly tap the lever onto the shaft carefully until the edge of the lever is flush with the end of the shaft.
- 2) Align the pin hole in the lever with the shaft hole.
- 3) To determine if it is lined up, insert a thin piece of wire or paper clip through the hole and feel the edges of the hole with the wire until it is aligned perfectly. Pry the lever out with a kitchen knife if it is too far on the shaft.
- 4) Pinch one end of the roll pin with pliers to make it go through the shaft hole easier. Insert the pointed end of the roll pin into the lever first.
- 5) Use a pair of pliers (channel lock pliers are best) on one side on the pin and the other on the other side of the lever.
- 6) Carefully apply force directing the pin straight through the hole. Go slowly and adjust the pliers frequently to make sure the pin is being pushed straight or it will bend.
- 7) If the pin is not going through easily, remove it and pinch the end of the pin to a point, make sure the hole is aligned perfectly and try again.
- 8) Press the pin through the shaft until it is flush with the outside of the lever.

If you have any problems, please contact me.

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